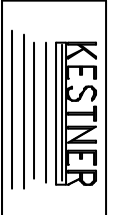


ITEM	DESCRIPTION	PART No.	MATERIAL	QTY.
01	BEARING HOUSING	M16780	CAST IRON	0
02	SOCKET CAP SCREW		STEEL GR. 8.8	8
03	BEARING COVER	M16772	CAST IRON	1
04	BEARING COVER GASKET	M16773	OIL PAPER	1
05	OIL SEAL B.S. 1399		NITRILE	2
06	BALL BEARING		STEEL	1
07	BREATHER 1/2" BSP		STEEL\ALUMIN.	1
08	BEARING CARRIER	M16770	CAST IRON	1
09	O RING		NITRILE	1
10	CIRCLIP (EXT.)		STEEL	1
11	DBL. ANG. CONT. BRG.		STEEL	1
12	INT. CIRCLIP		STEEL	1
13	OILER		GLASS\STEEL	1
13A	BARREL NIPPLE (NOT SHOWN)		STEEL	1
14	DOG HD. SKT. SCREW		STEEL GR. 8.8	4
15	HEX. HD. SETSCREW		STEEL GR. 4.6	1
16	FOOT	M16781	STEEL FAB.	1
17	WINDOW COVER (PLAIN)	M16784	STEEL	1
18	DRAIN PLUG		STEEL	1
19	HEX. HD. BOLT		STEEL GR. 4.6	4
20	WINDOW COVER GASKET	M16783	PERMANITE	1
21	O RING		NITRILE	1
22	GASKET - VOLUTE	M16789	PERMANITE	1
23	CASING CLAMP PLATE	M16779	CAST IRON	1
24	STUD		STEEL GR. 4.6	12
25	HEX NUT		STEEL GR. 4.6	12
26	SHAFT	M16771	STL BS 970EN8	1
27	FLINGER	M16774	ST / STEEL	1
28	HEX HD. BOLT		STEEL GR. 4.6	8
29	WASHER		STEEL	16
30	HEX. NUT		STEEL GR. 4.6	8
31	SPRING WASHER		SPRING STEEL	8
32	WASHER		STEEL	8

NOTE:
ALL FASTENERS TO BE ELECTRO ZINC PLATED



SURFACE TEXTURE ALL DIMENSIONS IN mm		MATERIAL	
MACHINE AT 9	UNSPECIFIED LIMITS	HEAT TREAT / FINISH	
LIMIT UNLESS	MACHINED +/- 0.5		
STATED OTHERWISE	UNMACHINED +/- 1.0		
TITLE SECTIONAL ARRGT. SCALE 1 : 2		ISS CHANGE	
KSI 50/160 BRG. HSG SHEET 1 OF 2		DATE	
NUMBER M 16792		ISS01	