

### **IMPORTANT WARNING**

**IT IS MOST IMPORTANT THAT THE PUMP DRIVING MOTOR SHOULD NOT BE STARTED UNTIL IT HAS BEEN ESTABLISHED THAT IT IS WIRED FOR CORRECT DIRECTION OF ROTATION**

The direction of rotation of the pump impeller should be clock-wise when looking down on top of the driving motor. This is indicated by an arrow on the motor rotation plate affixed to the motor fan cowl and before starting the motor it is advisable to check this rotation with a phase sequence indicator.

**NOTE:- On starting the unit for the first time some smoke may be observed from the vapour seal packing ring. This has no detrimental effect on the pump and should decline after several minutes.**

#### **1.5 LONG TERM STORAGE**

The pump unit should be stored in a dry vibration free location preferably in the vertical position. The pump unit should be rotated at least weekly and the motor checked for free rotation prior to installation.

#### **1.6 MAINTENANCE**

Please see the enclosed data sheet or maintenance chart attached.